

Lovibond® Water Testing Tintometer® Group



Cutting Fluid Test Kit

For the optimal effectiveness of cutting fluids



Cutting fluids are required in metal machining to improve tool life, reduce work piece thermal deformation, enhance surface finish and to flush chips from the cutting zone. These fluids degrade with time due to bacterial growth and contamination with tramp oil.

Testing is essential since health risks exist for lathe operators by both fluid contact (dermatitis) and breathing of the mist/vapour (asthma, extrinsic allergic alveolitis and other breathing problems).

Biocidal additives improve the life of the fluid and reduce the hazard to health. On-going monitoring, inspection and maintenance are required in the UK as part of an employer's obligation under Section 2 of the Health and Safety at Work Act 1974. Similar work related mandates are in force across Europe.

Lovibond® test kits measure the key parameters necessary to optimise cutting fluid performance and enable enumeration and safe control of microbiological contamination. The basic kit is supplied with tests for cutting fluid concentration (refractometer), pH, water hardness, Nitrite/Nitrate and dipslides for monitoring microbiological activity. A deluxe version, incorporating the DI 10 dipslide incubator is also available. A uniform incubation temperature for dipslides allows accurate microbiological trend analysis month on month.

- Ensures compliance to regional Health and Safety at Work Procedures
- Optimises cutting fluid performance
- Safely controls microbiological contamination
- Optimised for accurate trend analysis

Part Number: 56K701180

Industry

Industries Others

Application

Cooling Water | Disinfection Control

Measuring Range

| Test Name | Measuring Range |
|------------------------------|--|
| Glycol | % PEG/MEG |
| Nitrate/Nitrite | 1 - 80 mg/L NO ₂ ⁻ |
| pH | 0 - 14 |
| pH | 7 - 14 pH |
| Total Count / Yeast & Moulds | |

Delivery Scope

- Plastic case
- SD40 Multi Pocket Tester
- Syringe plastic, 20 mL
- 2 Titration jars with cap, plastic, 60 mL
- Glycol Refractometer
- D003 TTC/RBS Dipslides (Rose Bengal)
- pH Buffer 4
- pH Buffer 7
- pH Buffer 10
- pH Test Strips, pH 7-14, plastic
- Nitrate/Nitrite Test Strips, 10-500/1-80 mg/L
- Instruction manual

Accessories

| Title | Part Number |
|---|-------------|
| Syringe, plastic, 20 mL | 56A006501 |
| Titration jar with cap, plastic, 60 mL | 56A006701 |
| D003 TTC/RBS Dipslides (Rose Bengal) (pack of 10) | 56B010310 |
| KS3-pH 10 Buffer Solution | 56L000365 |
| KS6-pH 4 Buffer Solution | 56L000665 |
| KS9-pH 7 Buffer Solution | 56L000965 |

Tintometer GmbH

Lovibond® Water Testing
Schleefstraße 8-12
44287 Dortmund
Tel.: +49 (0)231/94510-0
sales@lovibond.com
www.lovibond.com
Germany

The Tintometer Limited

Lovibond House
Sun Rise Way
Amesbury, SP4 7GR
Tel.: +44 (0)1980 664800
Fax: +44 (0)1980 625412
sales@lovibond.uk
www.lovibond.com
UK

Tintometer China

9F, SOHO II C.
No.9 Guanghualu,
Chaoyang District,
Beijing, 100020
Customer Care China Tel.: 4009021628
Tel.: +86 10 85251111 Ext. 330
Fax: +86 10 85251001
chinaoffice@tintometer.com
www.lovibond.com
China

Tintometer South East Asia

Unit B-3-12, BBT One Boulevard,
Lebu Nilam 2, Bandar Bukit Tinggi,
Klang, 41200, Selangor D.E
Tel.: +60 (0)3 3325 2285/6
Fax: +60 (0)3 3325 2287
lovibond.asia@tintometer.com
www.lovibond.com
Malaysia

Tintometer Brazil

Caixa Postal: 271
CEP: 13201-970
Jundiaí – SP
Tel.: +55 (11) 3230-6410
sales@lovibond.us
www.lovibond.com.br
Brazil

Tintometer Inc.

6456 Parkland Drive
Sarasota, FL 34243
Tel: 941.756.6410
Fax: 941.727.9654
sales@lovibond.us
www.lovibond.us
USA

Tintometer India Pvt. Ltd.

Door No: 7-2-C-14, 2nd, 3rd & 4th Floor
Sanathnagar Industrial Estate,
Hyderabad, 500018
Telangana
Tel: +91 (0) 40 23883300
Toll Free: 1 800 599 3891/ 3892
indiaoffice@lovibond.in
www.lovibondwater.in
India

Tintometer Spain

Postbox: 24047
08080 Barcelona
Tel.: +34 661 606 770
sales@tintometer.es
www.lovibond.com
Spain

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